

Figure 1

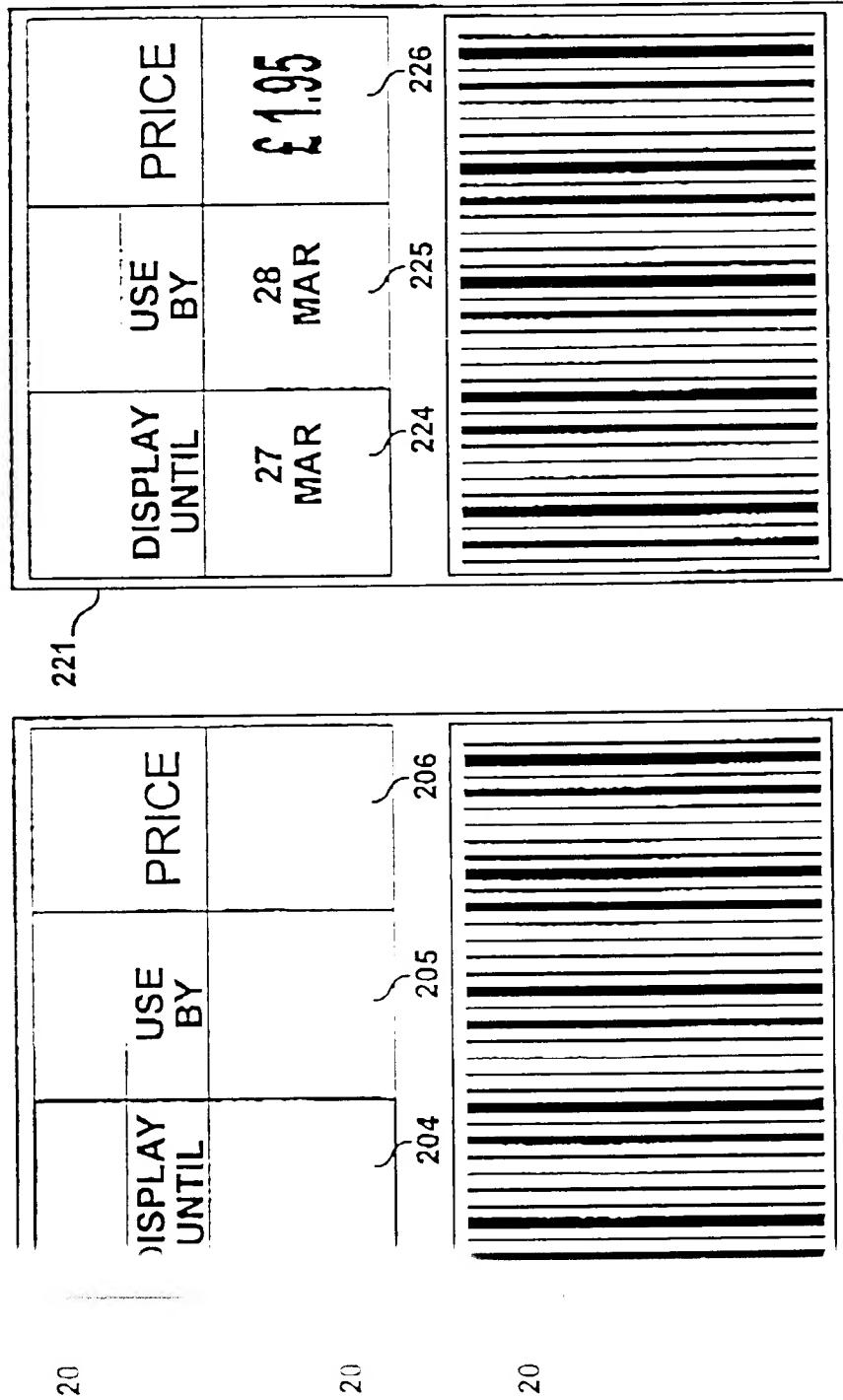


Figure 2

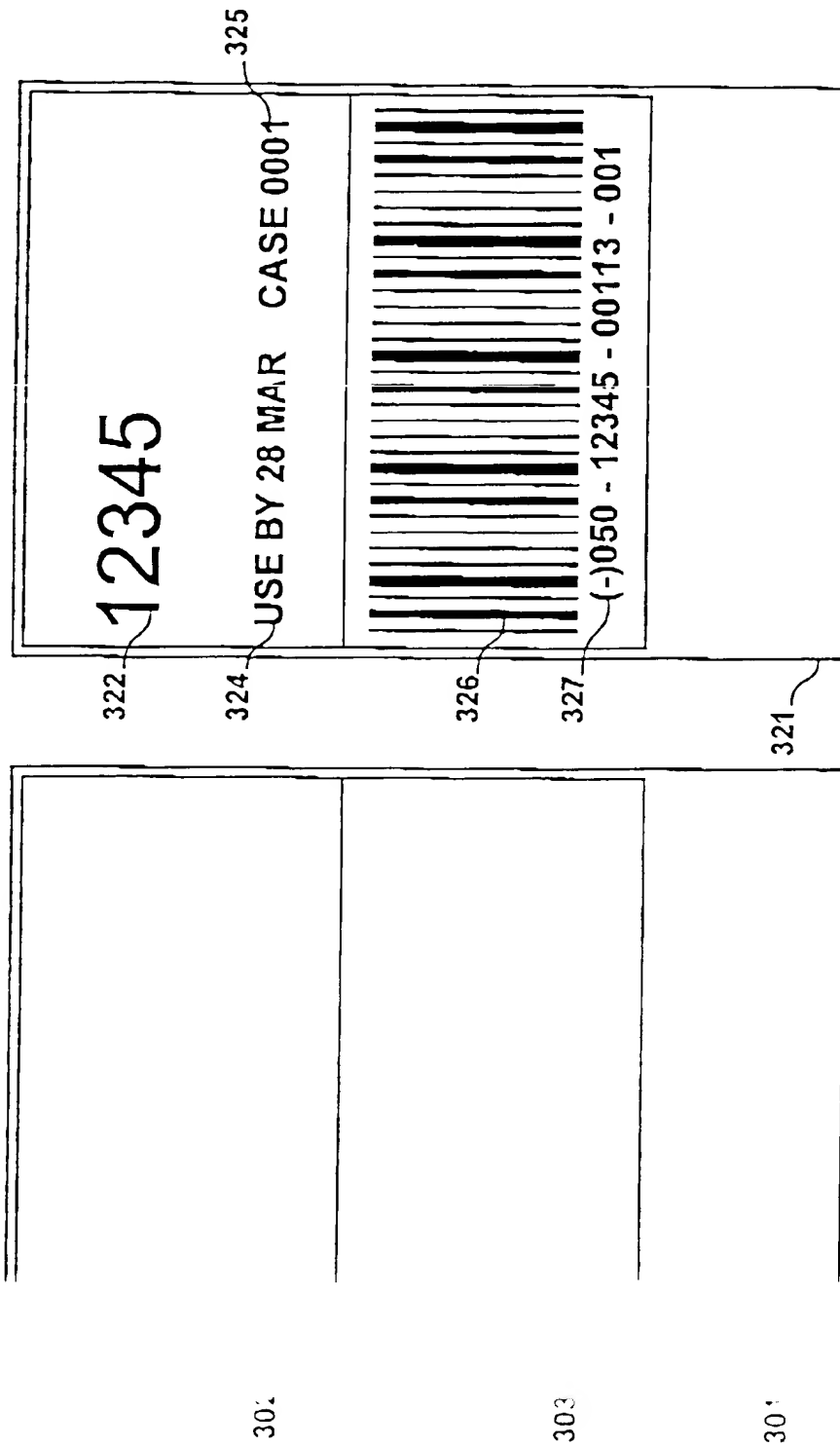
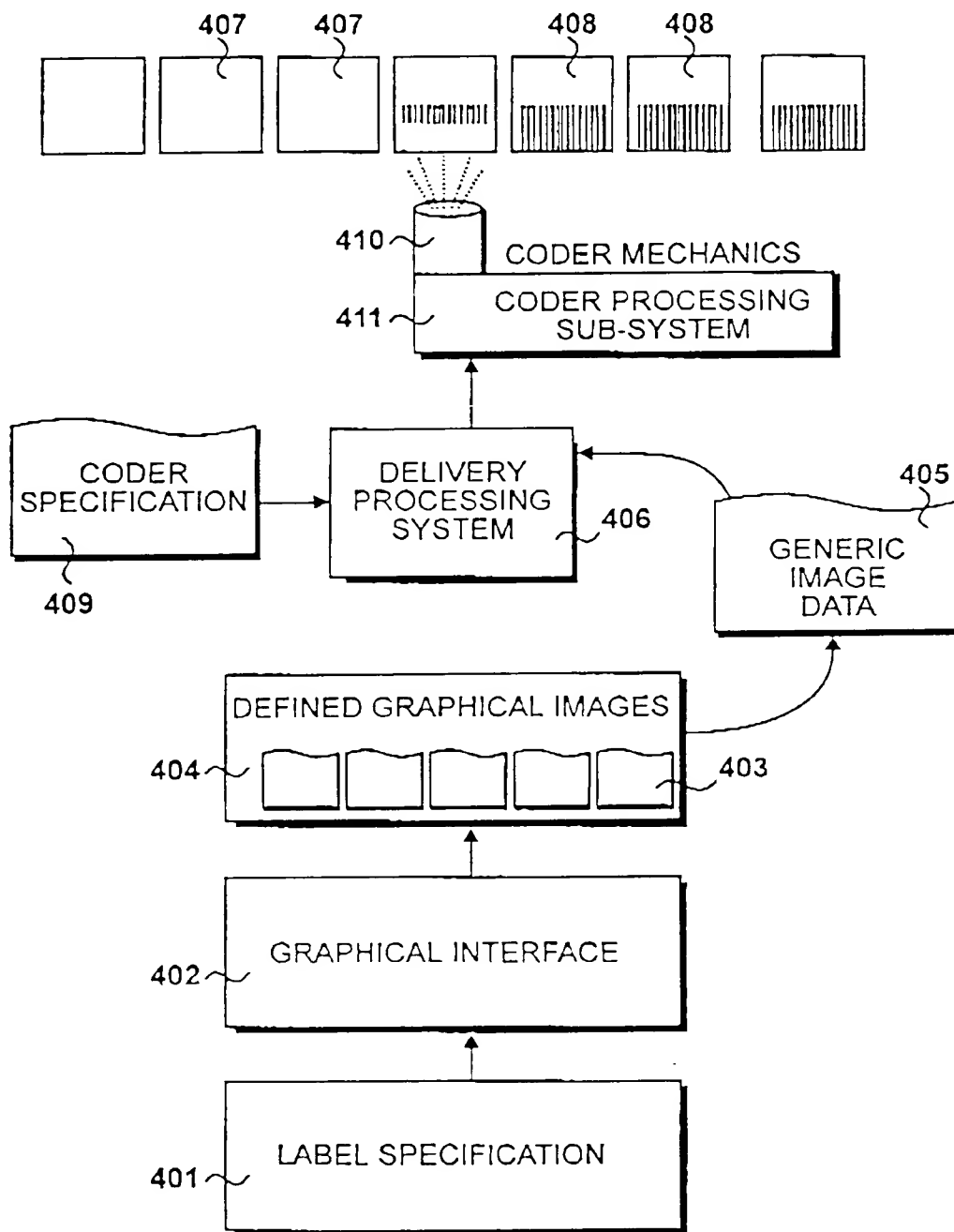


Figure 3

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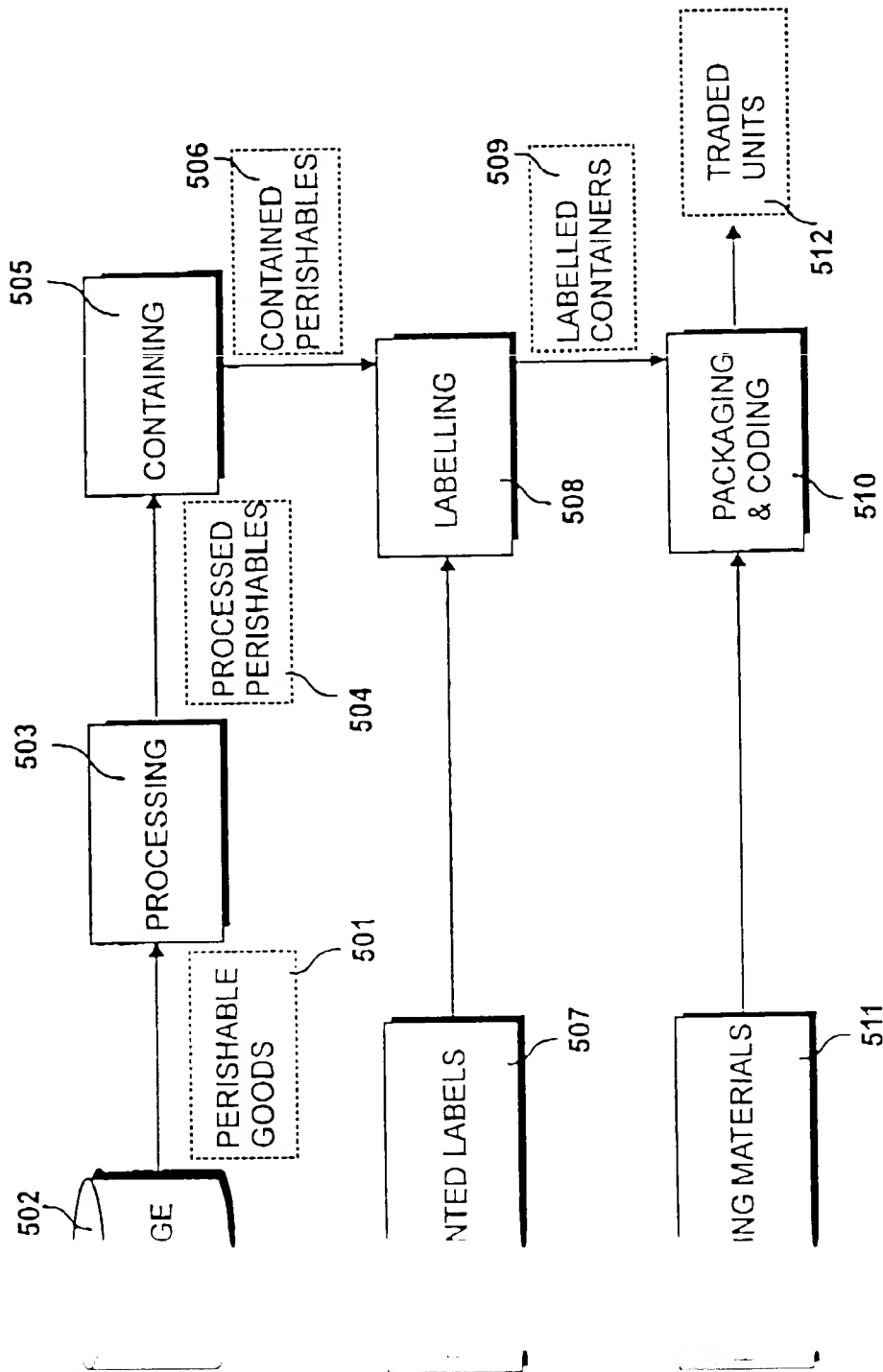
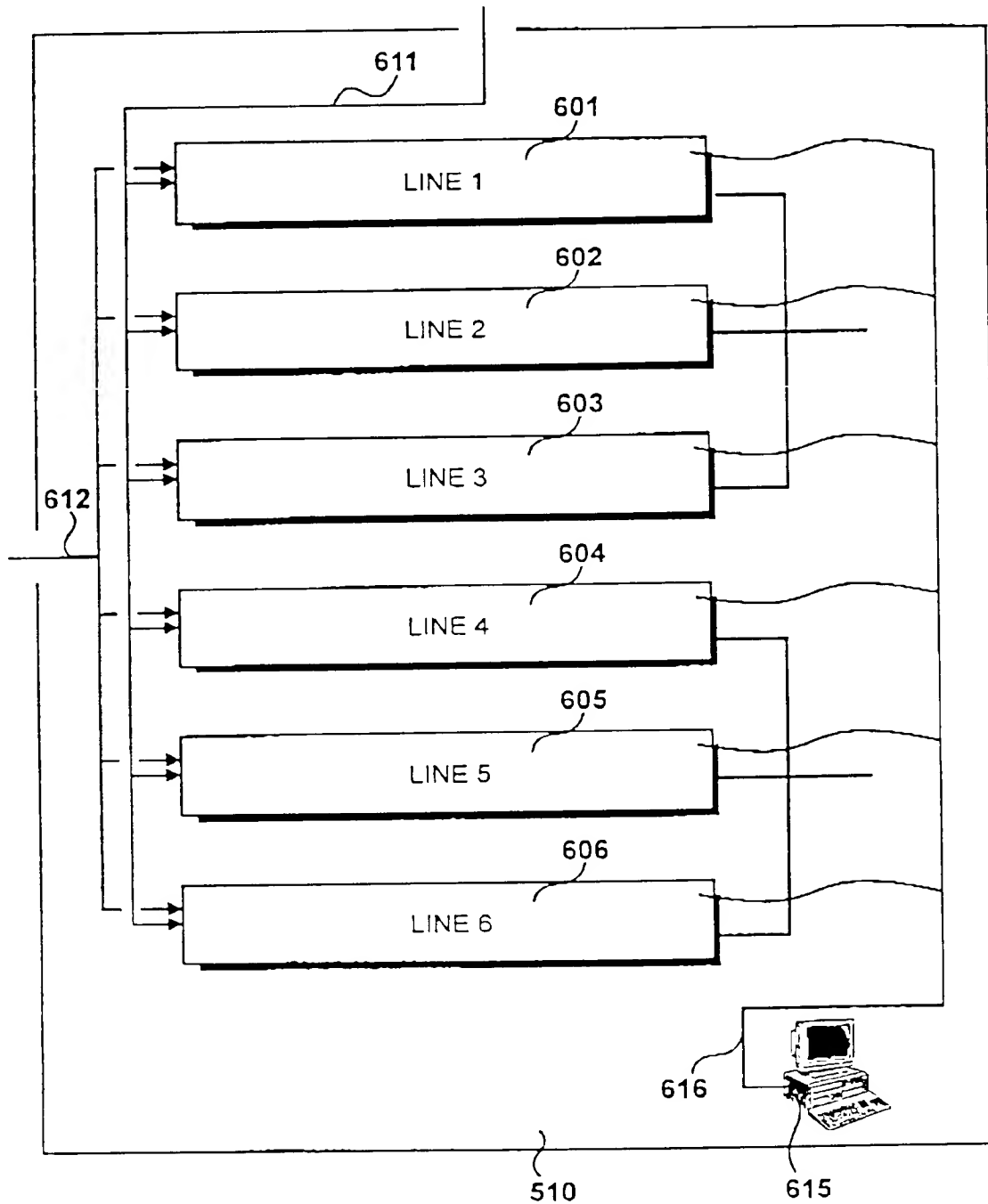


Figure 5

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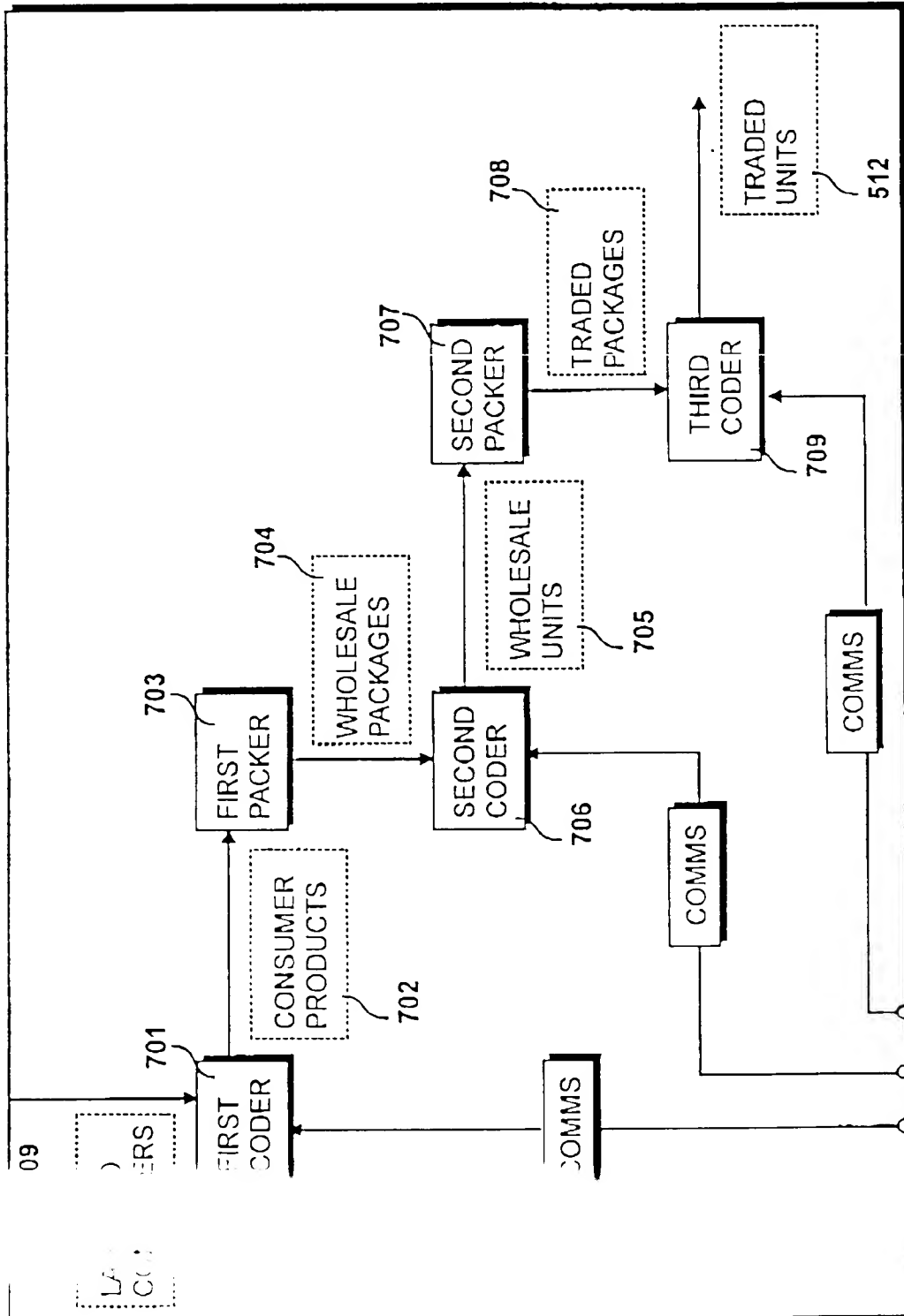


Figure 7

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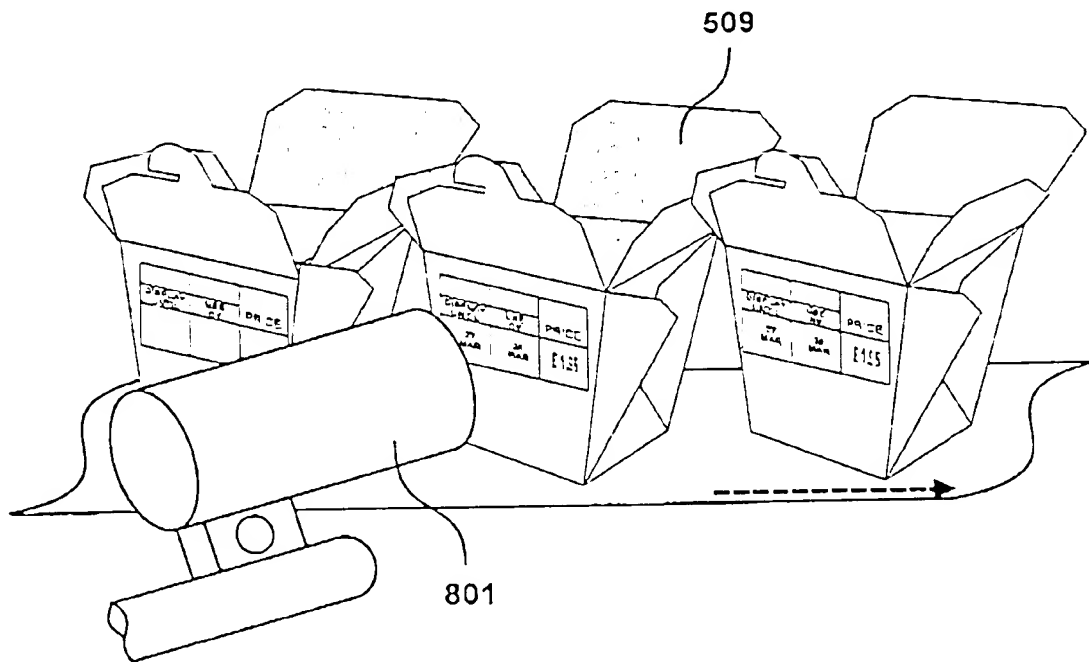


Figure 8

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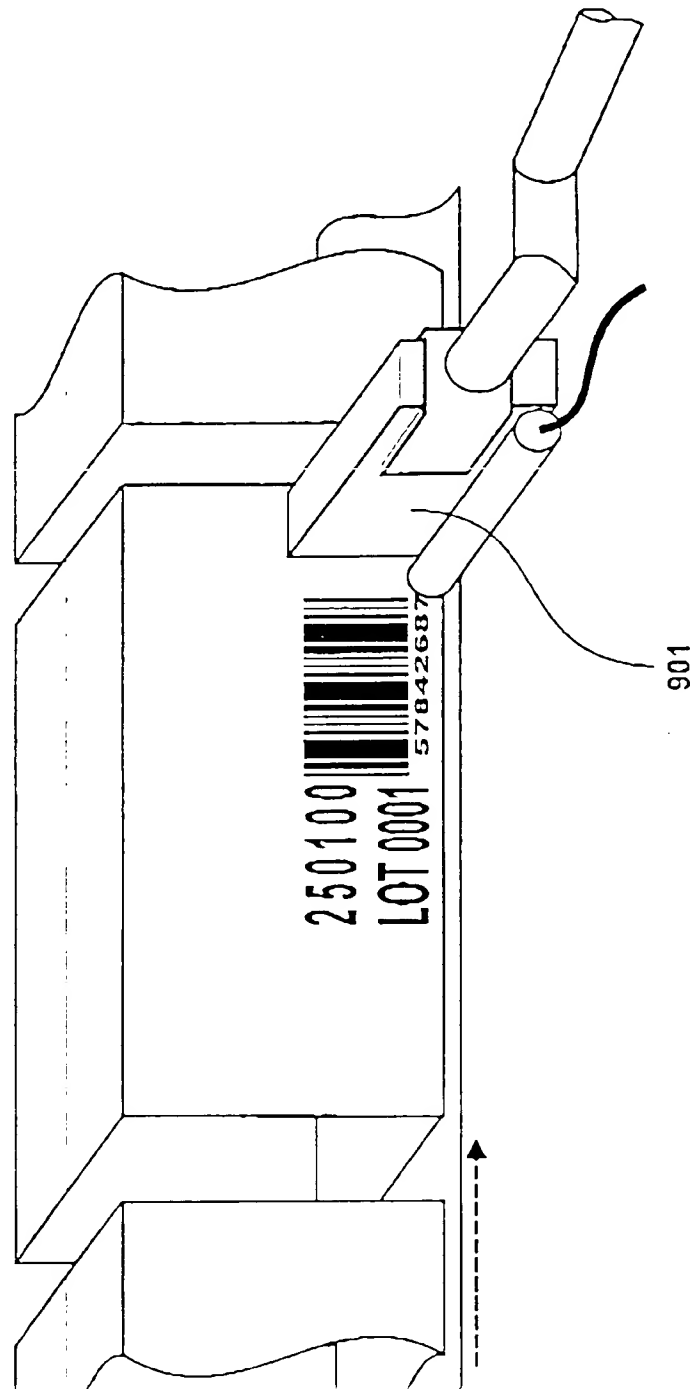


Figure 9

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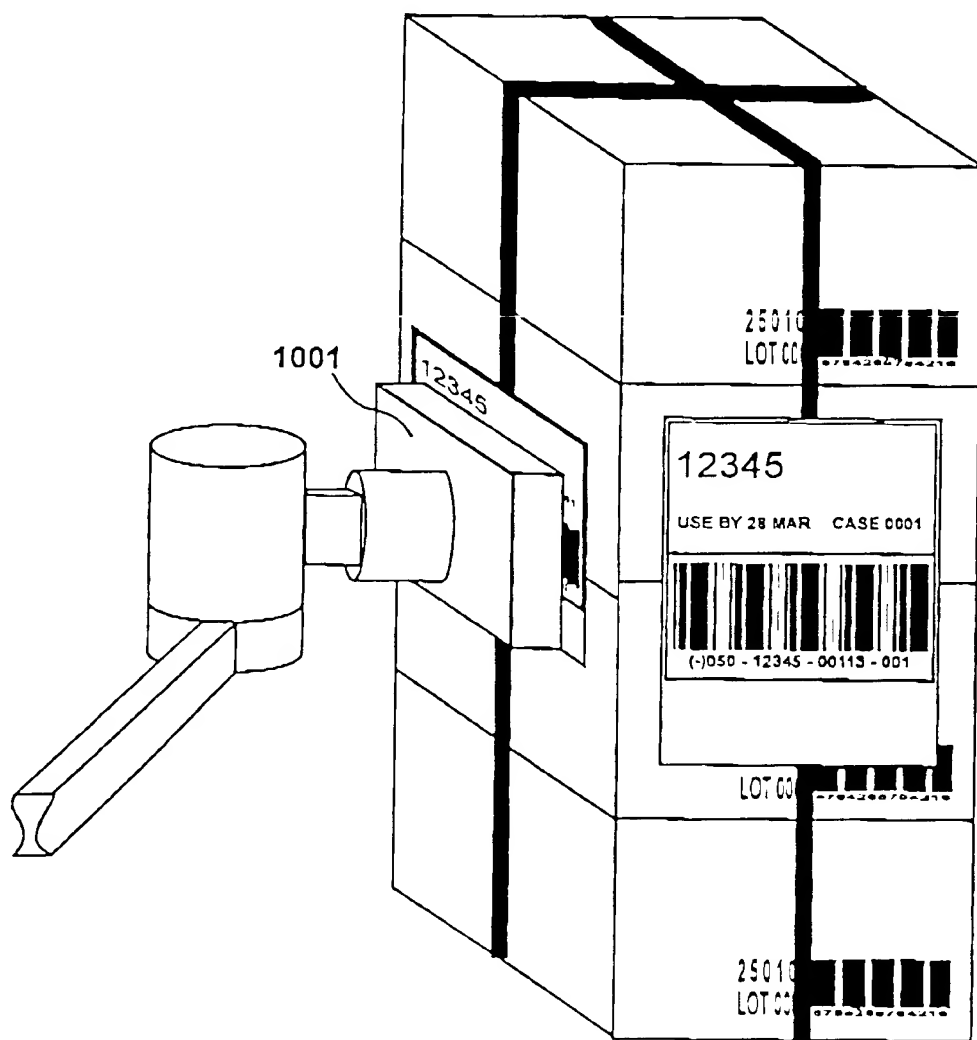
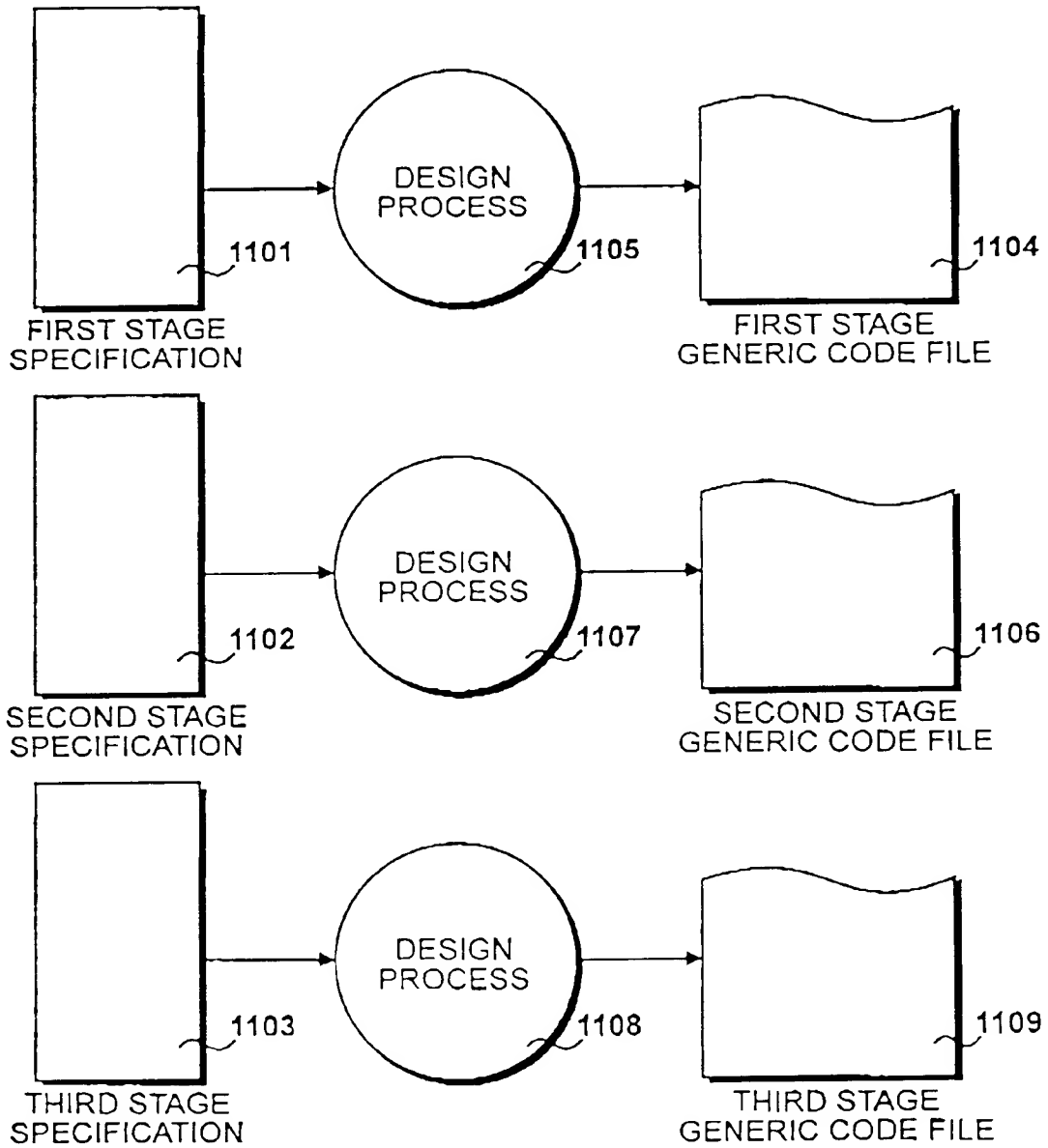


Figure 10

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1201	EAN 13 BARCODE PRE-PRINTED ONTO PACKAGING WITH CODE WINDOW												
1202	CODE INTO PRE-PRINTED LABEL WITH _ USE BY DATE (UBD) _ =PRODUCTION DATE + 10 DAYS _ DISPLAY UNTIL DATE _ =URD - 1 DAY _ PRICE DOUBLE HEIGHT												
1203	EXAMPLE: <table><tr><td></td><td></td><td></td></tr><tr><td>DISPLAY UNTIL</td><td>USE BY</td><td>PRICE</td></tr><tr><td>27 MAR</td><td>28 MAR</td><td>£ 1.95</td></tr><tr><td>} 224</td><td>} 225</td><td>} 226</td></tr></table>				DISPLAY UNTIL	USE BY	PRICE	27 MAR	28 MAR	£ 1.95	} 224	} 225	} 226
DISPLAY UNTIL	USE BY	PRICE											
27 MAR	28 MAR	£ 1.95											
} 224	} 225	} 226											

}
1101

Figure 12


1301	PRODUCT NUMBER IN TEXT
1302	PRODUCT NUMBER BARCODE
1303	USE BY DATE : 250100
1304	BATCH NUMBER : LOT 0001
1305	EXAMPLE: 250100 LOT 0001  5784268784216
1306	NOTE ARTICLE = 24 PRODUCTS

Figure 13

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1401	PRODUCT NUMBER AS TEXT
1402	USE BY DATE DAY/MONTH
1403	CASE NUMBER "CASE 0001"
1404	COMPOSITE BARCODE
1405	<div>EXAMPLE:<div><div>12345</div><div>USE BY 28 MAR CASE 0001</div><div></div><div>(-)050 - 12345 - 00113 - 001</div></div></div>

Figure 14

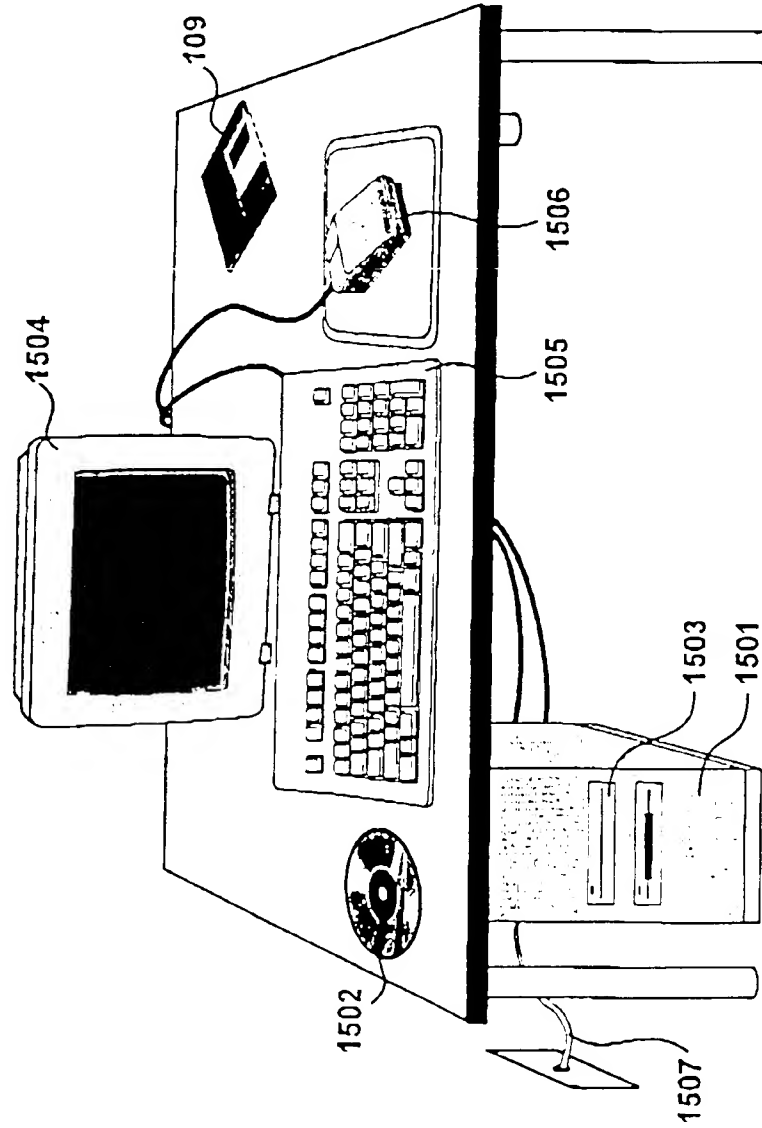


Figure 15

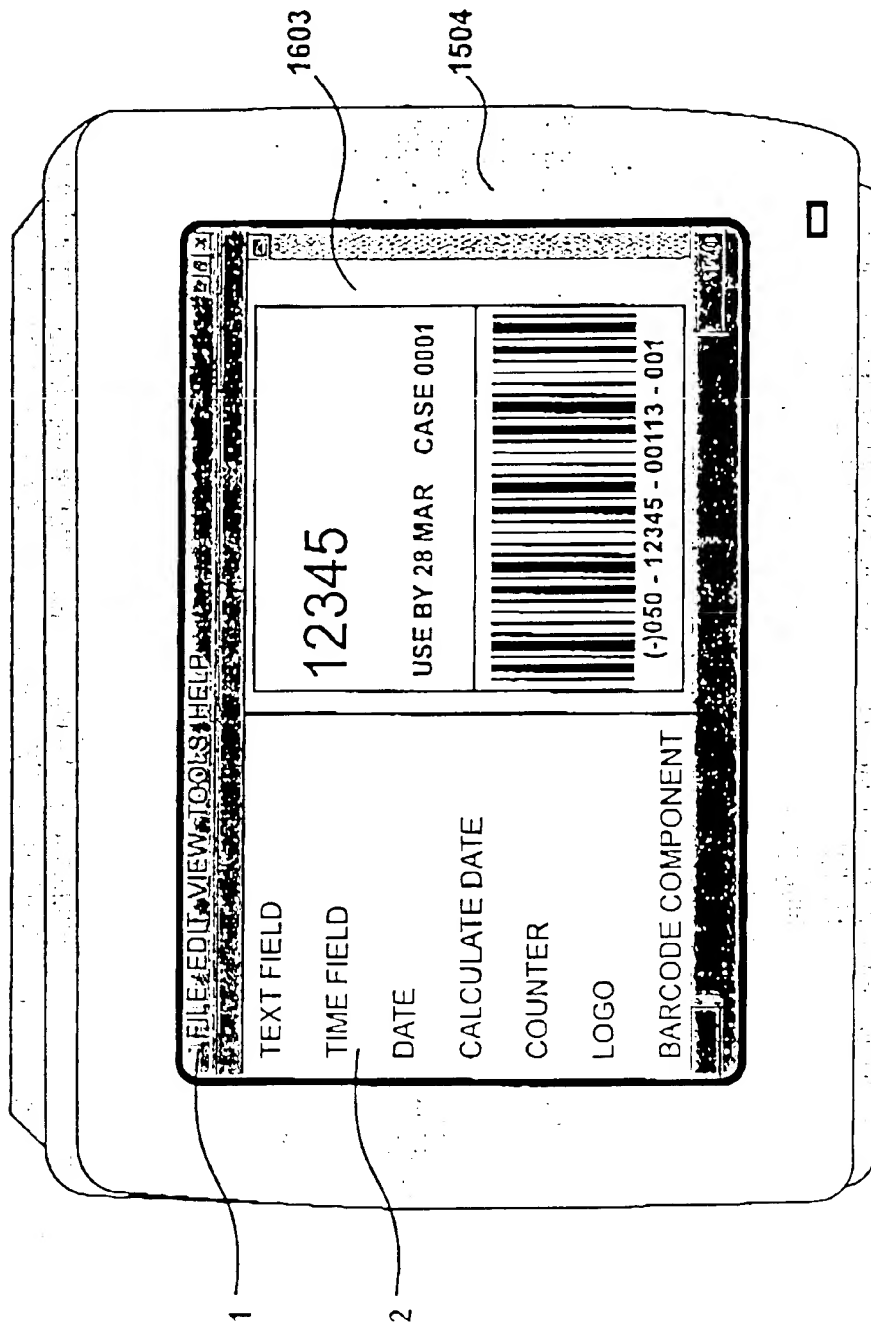


Figure 16

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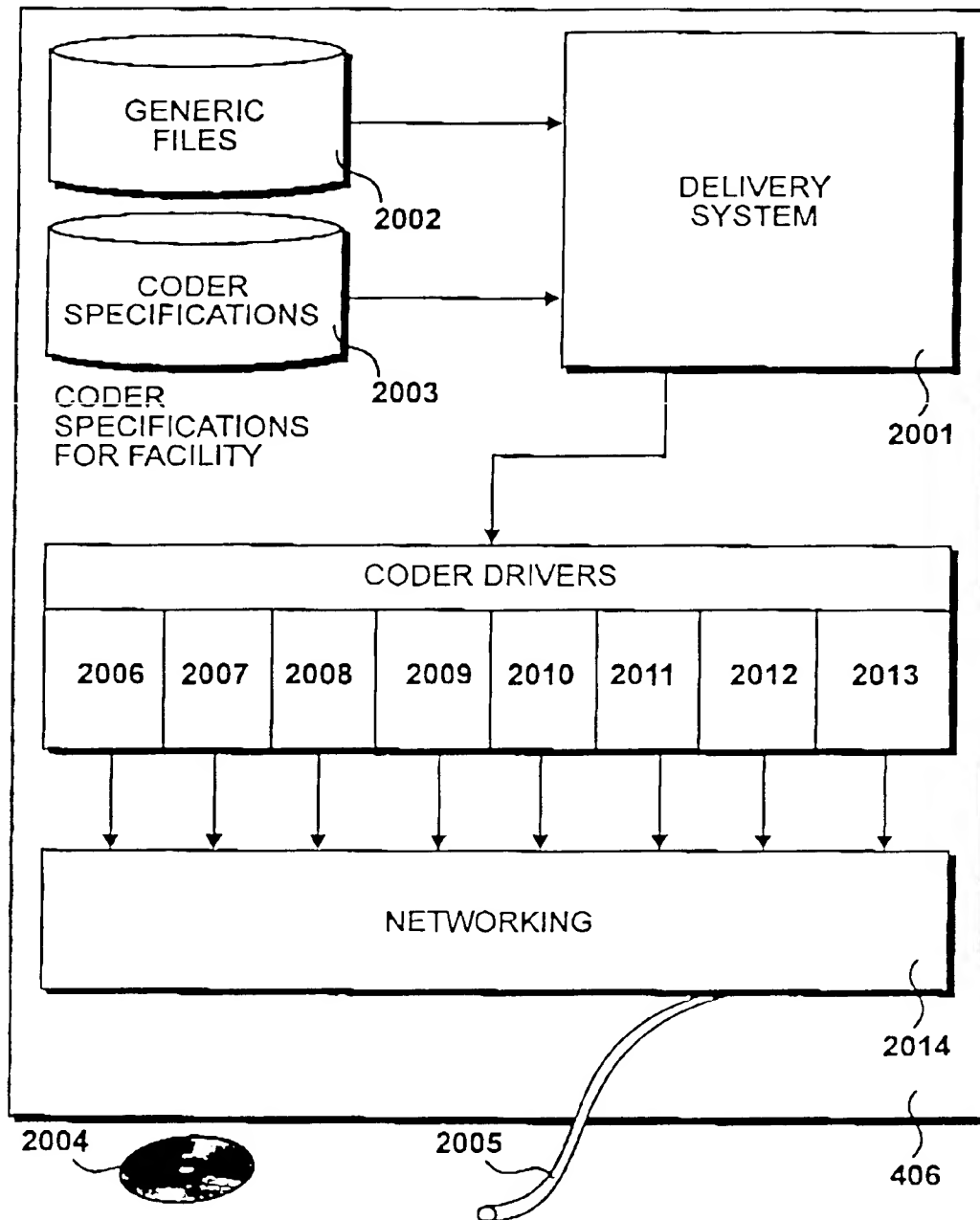
1701	GENERIC FILE 1104
1702	.FIELD "USE BY" .TYPE :DATE .OFFSET :10 .UNITS :DAYS .ROUNDING :NONE .PROMPT :NO .REF :CURRENT DATE .CALCULATE :YES .[ADDITIONAL PRINT CHARACTERISTICS]
1703	.FIELD "DISPLAY BY" .TYPE :DATE .OFFSET :-1 .ROUNDING :MIDWEEK .PROMPT :NO .REF :'USE BY' .CALCULATE :YES .[ADDITIONAL PRINT CHARACTERISTICS]
1704	.FIELD "PRICE" .TYPE :TEXT .SOURCE :'"1-99" .[ADDITIONAL PRINT CHARACTERISTICS]

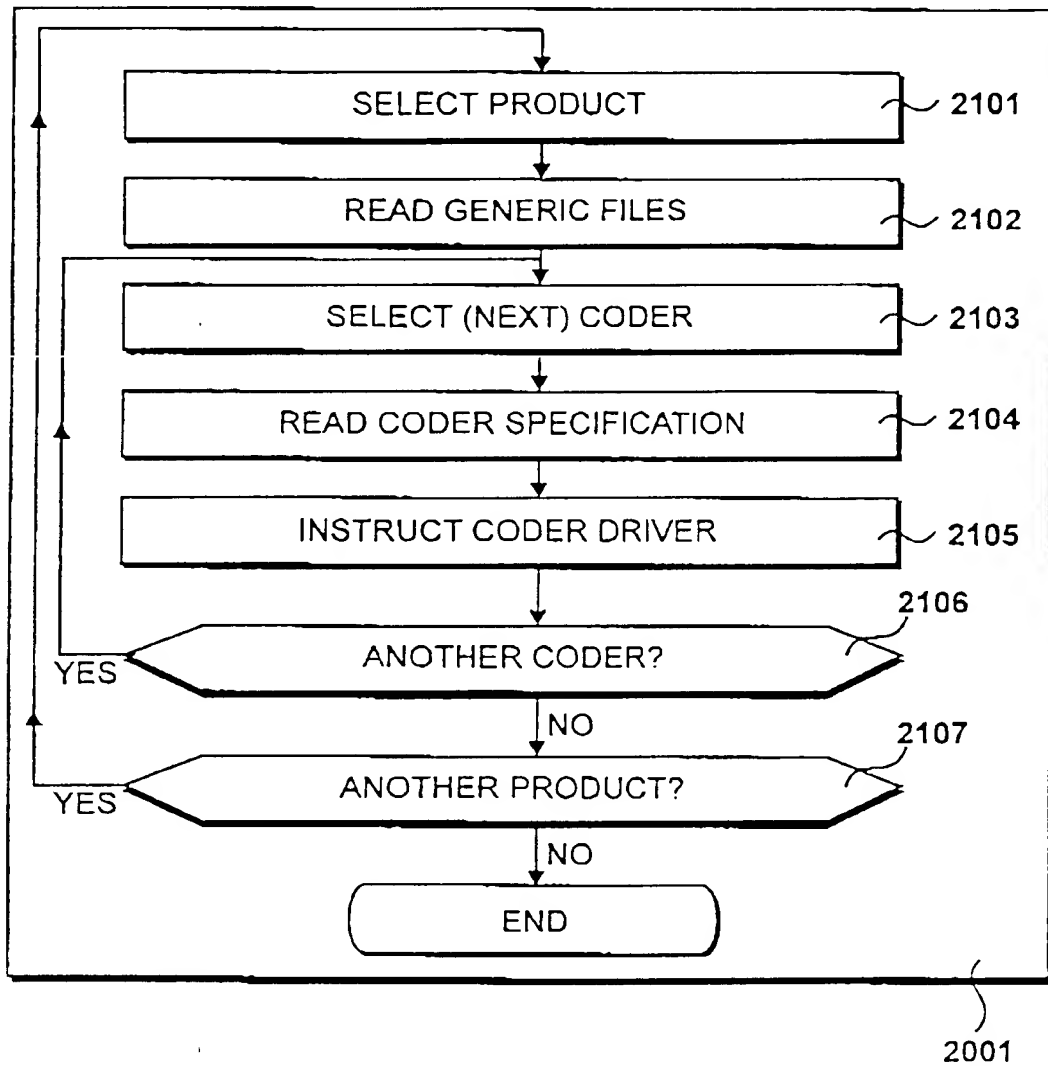
1104

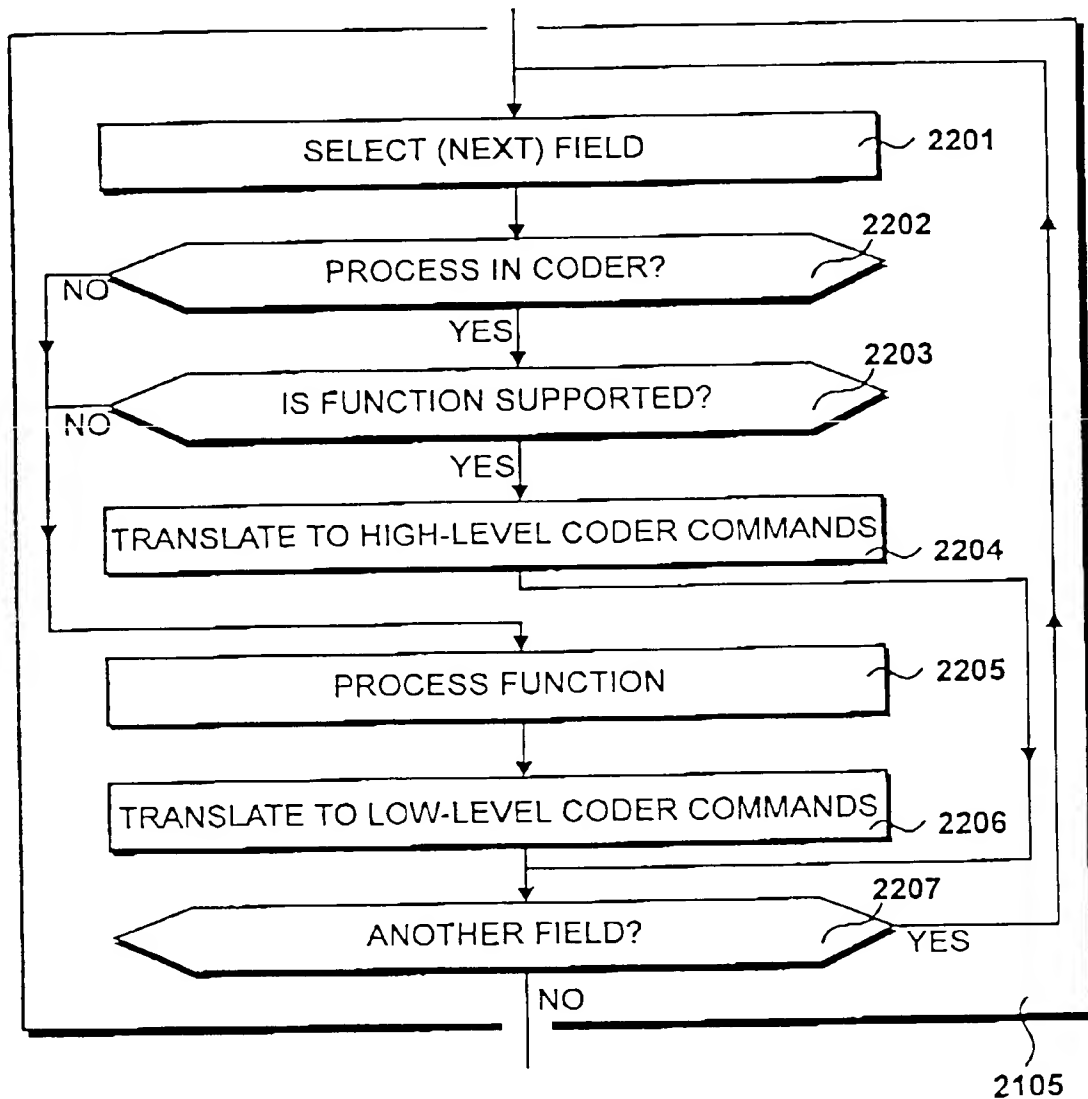
Figure 17

1801	GENERIC FILE 1106
1802	.FIELD "NUMBER" .TYPE :TEXT .SOURCE :[number] .[ADDITIONAL PRINT CHARACTERISTICS]
1803	.FIELD "BARCODE 1" .TYPE :BARCODE EAN128 .SOURCE :NUMBER .CALCULATE :YES .[ADDITIONAL PRINT CHARACTERISTICS]
1804	.FIELD "USE BY" .TYPE :DATE .OFFSET :10 .UNITS :DAYS .ROUNDING :NONE .PROMPT :NO .REF :CURRENT DATE .CALCULATE :YES .[ADDITIONAL PRINT CHARACTERISTICS]
1805	.FIELD "BATCHNO" .TYPE :COUNTER .STEP :1 .ROLLOVER :RESET AT END .CHAR :4 .START :0001 .END :0006 .PROMPT :NO .CALCULATE :AT CODER .[ADDITIONAL PRINT CHARACTERISTICS]

1901	GENERIC FILE 1109
1902	.FIELD "NUMBER" .TYPE :TEXT .SOURCE : "12345" .[ADDITIONAL PRINT CHARACTERISTICS]
1903	.FIELD "USE BY" .TYPE :DATE .OFFSET :10 .UNITS :DAYS .ROUNDING :NONE .PROMPT :NO .REF :CURRENT DATE .CALCULATE :YES .[ADDITIONAL PRINT CHARACTERISTICS]
1904	.FIELD "CASE NUMBER" .TYPE :COUNTER .STEP :1 .ROLLOVER :RESET AT END .CHAR :4 .START :0001 .END :0144 .PROMPT :NO .CALCULATE :AT CODER .[ADDITIONAL PRINT CHARACTERISTICS]
1905	.FIELD "BARCODE" .TYPE :BARCODE EAN128 .SOURCE :NUMBER+CASE NUMBER+USEBY .CALCULATE :AT CODER .[ADDITIONAL PRINT CHARACTERISTICS]



*Figure 21*

*Figure 22*

PACKAGING LINE			
	FIRST CODER	SECOND CODER	THIRD CODER
ES	LEVEL 1 CAN CALCULATE DATES	LEVEL 2 CAN PRINT DATES FROM STRING	LEVEL 1 CAN CALCULATE DATES
INTERS	LEVEL 3 CAN ONLY PRINT BITMAPS	LEVEL 2 CAN PRINT COUNTERS FROM STRING	LEVEL 1 CAN ONLY PRINT AUTONUMBER
CODES	LEVEL 3 CAN ONLY PRINT BITMAPS	LEVEL 2 CAN PRINT BAR CODE FROM STRING	LEVEL 1 CAN ASSEMBLE AND PRINT BAR CODES
ITS	LEVEL 2 IN-LINE PRINT ONLY	LEVEL 3 CAN ONLY PRINT BITMAPS	LEVEL 1 CAN PRINT MANY FONTS IN MANY POSITIONS

Figure 23